

CLAIMS

1. A cyclic star device to control the pitch of rotorcraft rotor (1) blades (2), such as a main helicopter rotor, a rotor (1) on which each blade (2) is, on the one hand, driven in rotation about an axis of rotation (Z-Z), of a rotor (1) shaft (3) through a hub (4) integral in rotation with shaft (3), and on the other hand, integral in rotation about a longitudinal pitch change axis (A-A) of blade (2) of at least one pitch lever (5) controlled by a corresponding pitch connecting rod (6), said device (10') being of the type with two annular and coaxial stars (12', 14') enclosing rotor (1) axis (Z-Z) and mounted on an axial and tipping translation guide mechanism (11') of said stars with respect to rotor axis (Z-Z), and of which one is a rotating star (12') connected, on the one hand to said hub (4) and/or said shaft (3) by at least one device driving (13) the rotating star (12') to rotate with rotor (1) about its axis (Z-Z) and, on the one hand, each blade (2) by the corresponding pitch connecting rod (6), said rotating star (12') being mounted in rotation by at least one bearing (21') on the other star, which is a non-rotating star (14') connected, on the one hand, to the structure (15) of said rotorcraft by at least one retaining device (16) immobilizing said non-rotating star (14') in rotation about said rotor axis (Z-Z), and on the other, pilot control devices (17) soliciting the non-rotating star (14') in such a way that the axial and/or tilting translation movements imposed on the non-rotating star (14') from the pilot controls (17) are followed by the rotating star (12'), which transmits the pitch to be set on the rotor (1) blades (2) by means of pitch connecting rods (6), with said rotating star (12') comprising a modular set of interconnecting fittings (46) attached rigidly (45) and removably to an annular device (31') to ensure links between this rotating star and the pitch connecting rods (6) and/or said at least one driving device (13),

characterized in that said non-rotating star (14') includes a modular set of link fittings (42) attached rigidly (41) and removably to an annular device (30') to ensure the links between this non-rotating star and the pilot control devices (17) and/or said at least one retaining device (16).

## 2. Cyclic star device according to claim 1,

characterized in that said modular assembly of fittings linking said non-rotating star (14') includes the first non-rotating link fittings (42) identical to one another in equal numbers to said pilot control devices (17), and of which each connects said non-  
5 rotating star (14') to respectively one of said pilot control devices (17), and/or said modular set of link fittings of said rotating star (12') includes the first rotating link fittings (46) identical to one another in equal numbers to said pitch connecting rods (6), and each of which connects said rotating star (12') to respectively one of the pitch connecting rods (6).

## 10 3. Cyclic star device according to claim 2,

characterized in that said modular set of link fittings to said non-rotating star(14') includes at least one second non-rotating link fitting in equal numbers to at least one said retaining device (16) to connect said non-rotating star (14') to at least one retaining device (16), and/or said modular set of link fittings to said rotating star 15 (12') including at least a second rotating link fitting (49) in numbers equal to at least one driving device (13) to connect said rotating star (12') to at least one said driving device (13).

## 4. Cyclic star device according to any one of claims 2 to 3

characterized in that said annular device of at least one of stars (14', 12') comprises 20 respectively one of internal rings (30') and external rings (31') of the rotary assembly of rotating star (12') on non-rotating star (14).

## 5. Cyclic star device according to any one of claims 1 to 4,

characterized in that said annular device comprising at least one star (12', 14') is an intermediate ring, force-fitted with one of internal rings (30') and external rings (31') 25 of said bearing (21').

## 6. Cyclic star device according to any one of claims 1 to 5,

characterized in that the link fittings (42, 46-49) of a same star (14', 12') are attached to said annular device (30', 31') of said star by means of a collar (40, 41) integral with said annular device (30', 31') and to which said link fittings (42, 46-49) are each fitted separably.

5           7. Cyclic star device according to claim 6,

characterized in that each link fitting (42, 46-49) of a modular set is bolted (41, 45) onto corresponding collar (40, 44).

8. Cyclic star device according to any one of claims 1 to 7,

characterized in that each interconnecting fitting (42, 46-49) has a plane shape that  
10   is more or less triangular with one side forming a concave circle arc arranged as an  
attaching base to part of the perimeter of said corresponding annular device or said  
corresponding collar (40, 44), while the apex opposite said concave side is arranged  
to form a yoke (43, 47) or an end-fitting accommodating a swivel end of a pitch  
connecting rod (6) or a pilot control device (17) or driving device (13) or retaining  
15   device (16) corresponding to it.

9. Cyclic star device according to any one of claims 6, 7 and 8, as attached  
to one of claims 6 and 7,

characterized in that ring (31') of bearing (21'), which is linked in rotation with the  
rotating star (12'), is integral with an upper collar (44) protruding more or less  
20   radially toward the outside of bearing (21') from the upper axial end of said ring (31')  
linked with the rotating star (12') and with respect to rotor axis (Z-Z), whereas the  
other bearing (21') ring (30') linked with the non-rotating star (14') is integral with a  
lower collar (40) protruding more or less radially toward the outside of bearing (21')  
from the lower axial end of said other ring (30') linked with non-rotating star (14').

25           10. Cyclic star device according to claim 9 as attached to claim 2,

characterized in that each pilot control device (17) is connected by a swivel-mounted link to respectively one of said first non-rotating link fittings (42) attached removably to said lower collar (40) and/or each pitch connecting rod (6), connected by a swivel-mounted link to respectively one of the first rotating link fittings (46) 5 attached removably to said upper collar (44).

11. Cyclic star device according to claim according to one of claims 9, as attached to claim 2 and 10,

characterized in that at least one of said retaining devices (18) is connected by a swivel-mounted link to a second non-rotating link fitting respectively attached 10 removably to said lower collar (40) and/or at least one said driving device (13) is connected by a swivel-mounted link to a second rotating link fitting (49) respectively attached removably to said upper collar (44).

12. Cyclic star device according to any one of claims 1 to 11,

characterized in that the interconnecting fittings (42, 46-49) of at least one modular 15 set are made of aluminum alloy or of a composite material using an aluminum or titanium metal matrix from forged or dye-punched blanks or plates.

13. Cyclic star device according to any one of claims 1 to 12,

characterized in that one (30') of bearing rings (21'), integral with one of the two non-rotating stars (14') and rotating stars (12') connected to said translation and 20 tilting guide mechanism (11') is subdivided into two half-rings (30'a, 30'b) placed axially end to end, and each of which is provided respectively with two adjacent radial collars (50a, 50b), clamped (39) endwise against one another to ensure the pre-stressing of bearing (21') and to which said star (14') is attached to said translation and tilting guide mechanism (11').

25 14. Device according to any one of claims 1 to 13,

characterized in that the said translation and tilting guide mechanism (11') includes a central swivel (18'), centered on rotor axis Z-Z) on which the non-rotating star (14') is assembled to oscillate by at least one plate (19') with a spherical cap bearing surface, with said swivel (18') being mounted to slide parallel to the rotor axis (Z-Z)

5 about which cylindrical guide (20') coaxial with rotor axis (Z-Z) and not rotating about said rotor axis (Z-Z) and preferably attached with respect to the structure (15) of the rotorcraft.

15. A device according to any one of claims 1 to 13,  
characterized in that said translation and tilting guiding mechanism includes a  
10 universal joint link, with a universal joint ring (51) mounted so as to pivot on the one  
hand about a first diametrical axis, perpendicular to the rotor axis (Z-Z) by two  
swiveling links (54) mounted coaxially on two sides (55) each guided in axial  
translation on respectively one of the two guide columns parallel to the rotor axis (Z-  
Z) and symmetrical with respect to one another compared to said axis (Z-Z), in the  
15 same diametrical plane passing through the latter and, on the other hand, about a  
second diametrical axis, perpendicular to the first diametrical axis, by two swiveling  
links (53) with trunnions (52), that are coaxial and diametrically opposed, connecting  
the universal joint ring (51) to the ring (14') of the two non-rotating (14') and rotating  
(12') stars, connected to said translation and tilting guiding mechanism.